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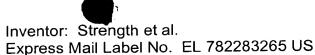
WHAT IS CLAIMED IS:

- 1. A camouflage material comprising a base textile having a first side and a second side, said base textile comprising woven textured polyester yarns and having a camouflage pattern on the first side, and a coating including ethylene methyl acrylate and carbon black disposed on the second side of the base textile, wherein the base textile and the coating have a visible light transmission of about 100 μ A or less of a 380 μ A light source.
- The camouflage material according to Claim 1, wherein the camouflage pattern includes images of objects.
 - 3. The camouflage material according to Claim 2, wherein the images of the object in the camouflage pattern comprise items selected from the group consisting of: tree trunks, branches, twigs, leaves, twigs, rocks, weeds, and grass.
 - 4. The camouflage material according to Claim 1, wherein the base textile and coating have a transmission rate of about 60 μA or less of the 380 μA light source.
 - 5. The camouflage material according to Claim 1, wherein the coating comprises about 2% or more of the carbon black in the total weight of the coating.
 - 6. The camouflage material according to Claim 1, wherein the base textile and the coating have a weight of about 5 oz/yd² or less.
 - A camouflage material comprising a base textile having a camouflage pattern on a first side and a coating on a second side, the coating comprising

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a thermoplastic material and pigment such that the base textile and the coating have a visible light transmission of about 100 μA or less of a 380 μA light source.

- 5 8. The camouflage material according to Claim 7, wherein the camouflage pattern includes images of objects.
 - 9. The camouflage material according to Claim 8, wherein the images of the object in the camouflage pattern comprise items selected from the group consisting of: tree trunks, branches, twigs, leaves, twigs, rocks, weeds, and grass.
 - 10. The camouflage material according to Claim 7, wherein the base textile and coating have a transmission rate of about 60 μ A or less of the 380 μ A light source.
 - 11. The camouflage material according to Claim 7, wherein the base textile and the coating have a weight of about 5 oz/yd² or less.
- 20 12. The camouflage material according to Claim 7, wherein the base textile comprises textured yarns.
 - 13. The camouflage material according to Claim 7, wherein the base textile comprises a woven material.
 - 14. The camouflage material according to Claim 13, wherein the woven material comprises yarns of polyester.
 - 15. The camouflage material according to Claim 14, wherein the yarns of polyester are textured polyester yarns.

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- 16. The camouflage material according to Claim 7, wherein the pigment comprises carbon black.
- 5 17. The camouflage material according to Claim 7, wherein the thermoplastic material comprises ethylene methyl acrylate.
 - 18. A camouflage material comprising a base textile having a camouflage pattern on a first side and a coating on a second side, the coating comprising a thermoplastic material such that the base textile and the coating have a visible light transmission of about 100 μ A or less of a 380 μ A light source.
 - 19. The camouflage material according to Claim 18, wherein the camouflage pattern includes images of objects.
 - 20. The camouflage material according to Claim 19, wherein the images of the object in the camouflage pattern comprise items selected from the group consisting of: tree trunks, branches, twigs, leaves, twigs, rocks, weeds, and grass.
 - 21. The camouflage material according to Claim 18, wherein the base textile and coating have a transmission rate of about 60 μ A or less of the 380 μ A light source.
- 25 22. The camouflage material according to Claim 18, wherein the base textile and the coating have a weight of about 5 oz/yd² or less.
 - 23. The camouflage material according to Claim 18, wherein the base textile comprises textured yarns.

24. The camouflage material according to Claim 18, wherein the base textile comprises a woven material.